



303 e. sumner street  
(p.o. box 1056)  
lincolnton, nc 28092 (28093)

USA manufacturer of specialty linens & more!

## Information

Caress® is a high-value, MJS spun fabric which is softer, stronger, brighter and whiter than cotton, and sets new standards for open-end and ring spun fabrics. This innovative fabric offers a more even appearance; better air permeability and wash characteristics; greater wrinkle, stain and shrinkage resistance, and a longer wear-out with no picking, snagging, linting, or shedding.

## Waterproof Lipstick Formula...

Operation	Product	Level	Temp. (°F)	Time
Break	Solvent/ Surfactant - 32 oz.	Low	120	10 min
Bleach	Hypochlorite - 10 oz.	Low	120 - 130	15 min
Rinse	High	Split		2 min
Rinse	High	Split		2 min
Rinse	High	Cold		2 min
Antichlor	Antichlor - 1 oz.	High	Cold	3 min
Sour	Sour - 1 oz.	Low	Cold	4 min

Note: All Operations are followed by drains.  
Product amounts are based on 100 pound loads.

If you have questions or need further support please call the Caress®™ team at 888.748.1003

## Concrete Formula...

Operation	Product	Level	Temp. (°F)	Time
Lubrication	Dust Control Clear - 64 oz.	High	100-110	8 min
Suds	Heavy Duty Detergent - 5 lbs.	Low	180	40 min
Rinse		High	Hot	2 min
Rinse		High	Split	2 min
Rinse		High	Split	2 min
Rinse		High	Cold	2 min
Sour	Rust Neutraling Sour - 1 oz.	Low	Cold	5 min

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### Spun Polyester Napery and Tablecloth Formula...

Operation	Time	Temp. (°F)	Level	Supply	Usage/cwt
Break	5 min	Split	Low	Spectrum Liquid Horizon Express	11-15 fl.oz. 9-12 fl. oz. 18-28 fl. oz.
Do Not Drain					
Break	10 min	160	Low		
Carryover	5 min	Hot	Low		
Flush	2 min	Hot	High		
Suds/Bleach*	8 min	150	Low	Spectrum Liquid Horizon Bleach*	3-5 fl.oz 2-4 fl. oz. 6-8 fl. oz.
Rinse	2 min	Hot	High		
Rinse	2 min	Split	High		
Rinse	2 min	Cold	High		
Sour	5 min	Cold	Low	Pinn. Sour Pinn. Antichlor	1-2 fl. oz. 1-2 fl. oz.

\* Bleach is added for white loads only. DO NOT BLEACH COLORED LINENS

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### Continuous Batch Wash Tunnel Formula (CWB)...

#### 9 Chamber

Chambers 1-3	Flush ( Heavy Soil add 1/4 of detergent during the flush) - 55-60 C
Chambers 4-5	Wash/Break (add detergent) - 55-60 C
Chambers 6-7	Bleach if white (Carry over if no bleach) - 55-60 C
Chamber 8	Rinse - 40 C
Chamber 9	Sour/starch - 40 C
Hydraulic Press	320 Bars
Dry	170 C one minute
Iron/ Mangle	170 C
Iron feed rate	60-70 feet per minute

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